

# SAMPLE CONDITIONING PACKAGE

**PRODUCT DATA SHEET—201** 

Model 31—Intrinsically safe aspirator-driven sampler with vapor condenser For solvent-based processing

#### Introduction

The Neutronics Sample Conditioning Package is designed to ensure that the oxygen sensor always has a clean, dry sample gas for accurate measurement. Process conditions that include solvents, corrosive chemicals, and temperature extremes present significant challenges. To deliver accurate and reliable gas measurement, sensors require a sample that is free of contaminants. Sample conditioning systems built to withstand harsh processing conditions and efficiently remove damaging contaminants from the sample stream are critical to delivering reliable continuous duty low-maintenance gas monitoring.

#### Operation

The Model 31 Series Sample Conditioning Package uses a pneumatically driven aspirator to extract the sample from the process. Using air or nitrogen as the drive gas, the aspirator produces vacuum by means of the Venturi effect. This vacuum is used to draw the sample gas from a long distance without long lag times in sensor response and to create a bypass flow to flush the vapor condenser of collected condensate. With no moving parts, the aspirator is intrinsically safe. The Model 31 sampler is ideally suited for processes operating at pressures ranging from -25 inH<sub>2</sub>O to 5 psig.

To provide the sensor with a continuous clean sample gas flow, many solvent based processes require the removal of varying amounts of entrained vapors. Designed for process temperatures at or slightly above ambient, the integral Neutronics vapor condenser removes solvent and water vapors from the sample gas stream before they can contaminate the sensor. It consists of a heat exchanger powered by a vortex cooler. The vortex cooler provides the refrigeration for the condenser assembly that is used to collect heat from the sample flow and condense entrained vapors.

For processes with high operating temperatures, additional preconditioning components are typically included. The demister (Product Data Sheet 103) and the coalescing prefilter (Product Data Sheet 101) are frequently used to enhance liquid removal and filtration performance.

#### Available options

Teflon wetted parts Explosion proof heat tracing NEMA 4 enclosure or panel-only mounting Single or dual oxygen sensors Single or dual flammable or toxic gas sensors Remote calibration valve



#### **Features**

- Intrinsically safe design with no moving parts, the pneumatically-powered Model 31 sampler is suitable for hazardous area locations
- Corrosion resistant NEMA 4X enclosure suitable for indoor or outdoor use with protection against ingress of dust and water
- Integral flow switch opens contacts in alarm when sample gas flow falls below a preset level
- Single or dual sensor compatible option for redundant dual sensors enhances reliability
- Internal vapor condenser air-cooled heat exchanger powered by a high efficiency vortex cooler with no moving parts removes contaminants from the sample gas stream
- Low maintenance package high quality components with few replacement parts minimizes maintenance costs and unplanned downtime

#### Applications

Process vessels	
Reactors	
Mixers	
Dryers	
Vent header monitoring	
Solvent recovery systems	

## MODEL 31 SERIES SAMPLE CONDITIONING PACKAGE—SPECIFICATIONS

Sample gas pressure	-25 inH <sub>2</sub> O to 5 psig		
Sample gas flow	5 slpm (±1 slpm) total	l flow	
Vortex/venturi drive gas	Instrument quality air	Instrument quality air or nitrogen 35 psig (min) @ 2 scfm ( $\pm$ 0.5 scfm)	
Sample filter	90 micron sintered me	90 micron sintered metal particulate filter	
Sampling method	5 slpm flow via 55 inH suitable for application	5 slpm flow via 55 inH <sub>2</sub> O vacuum draw from aspirator/Venturi pump, suitable for applications ranging from -25 inH <sub>2</sub> O to 5 psig	
Vacuum capacity	55 inH <sub>2</sub> O (± 5 inH <sub>2</sub> O)		
Vapor conditioning	Air-cooled vortex-driv	Air-cooled vortex-driven vapor condenser with continuous drainage	
Wetted materials	Stainless steel, glass, T	Stainless steel, glass, Teflon	
Outside dimensions	23.62"(w) x 14.96" (h) >	κ 8.6" (d) (600 x 380 x 211mm)	
Weight	50 lbs. (22.7 kg)		
Vapor con	ıdenser	Flow meter	Oxygen



#### Spare parts

Part No. 4-05-2700-03-0 Part No. 4-05-2300-07-0 Drive gas filter/regulator element Sample gas particulate filter 90 micron

### Order information

Part No. 7-04-3000-02-0 Part No. 7-04-3000-03-0 Part No. 7-04-3000-03-3 Part No. 7-04-3000-12-0 Part No. 7-04-3000-17-0 Model 31-609-123000-1 Model 31-609-123000-2 Model 31-609-123000-2U Model 31-609-123040-2 Model 31-669-123000-2 Single sensor, NEMA 4 enclosure Single sensor, NEMA 4X enclosure Single sensor, NEMA 4X enclosure, UL listed Single sensor, NEMA 4X enclosure, XP heater Dual sensor, NEMA 4X enclosure



Neutronics Gas Analysis Solutions 456 Creamery Way Exton, PA 19341

Tel: 610.524.8800 Fax: 610.524.8807 Email: info@neutronicsinc.com

